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IFCA-E-002

Inspection & Rework Procedure for Spanner Nuts.

For Warranty Policy & Model Eligibility, Please visit us at www.hyetechllc.com

Compliance: Any time a Spanner Nut is removed, refer to the following inspection & rework limits.

Notes: Refer to OEM's published data for installation, engine operation and disassembly.

For inspection & rework for part numbers: 6808392HT
6829641HT
6840407HT
6876878HT

NOTE: Spanner nut 6840406HT is NOT repairable. After installation & staking, inspect for cracks. No cracks permitted. No repair permitted.

Condition	Service Limit	Repair Limit	Corrective Action
Cracks (FPI per latest revision to ASTM E1417)	After grinding previous staking damage, inspect all over. Pay close attention in the functional areas & locking skirts. No cracks are permissible.	Unused locking skirt insufficient for staking	Repair or replace. Grind out staking damage.